

Expandable Stem Caster Series**DIRECTIONS**

1. Verify inside diameter of tubing is correct for caster.
2. Holding the base, tighten top nut until it has been expanded enough to fit tightly inside the tube.
3. Fully insert caster in tube.
4. To complete the process, tighten the nut on the underside of caster with wrench.
5. Verify the caster is secure by pulling on the caster.

Note: Load capacity varies, see caster specifications.

