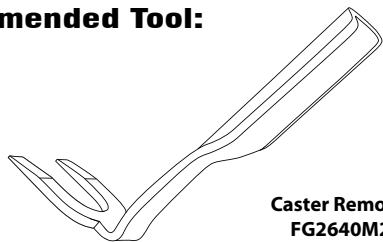
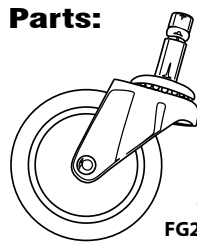


Recommended Tool:



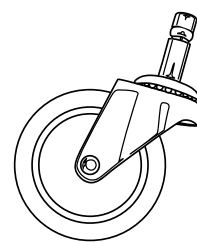
Caster Removal Tool
FG2640M20000

Parts:



Caster 3"
FG2640M10000

or



Caster Kit, 3"
FG2640M30000

x5

Caster Fit:

Looking down on the top surface of the 2640 dolly, the FG2640M1 caster fits dollies with caster sockets that look the diagram shown in fig. A. The caster will not fit if the socket of the 2640 dolly looks like fig. B.

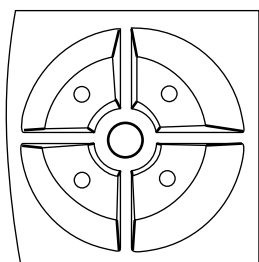


fig. A

Dollies Made After 5/2004

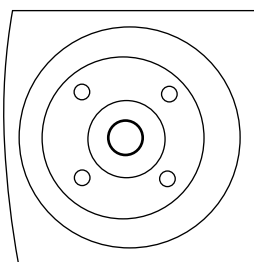


fig. B

Dollies Made Before 5/2004

- 1 Turn over Brute container with 2640 dolly attached, as shown in Diagram #1
- 2 Using caster removal tool, remove old caster, as shown in Diagram #2

Note: Locate the removal tool on the plastic rib for easier removal. Use tool to pry out the caster.

- 3 Insert replacement caster into hole, pushing firmly, as shown in Diagram #3

Note: Insertion is easiest if performed immediately after removal.

Diagram #1

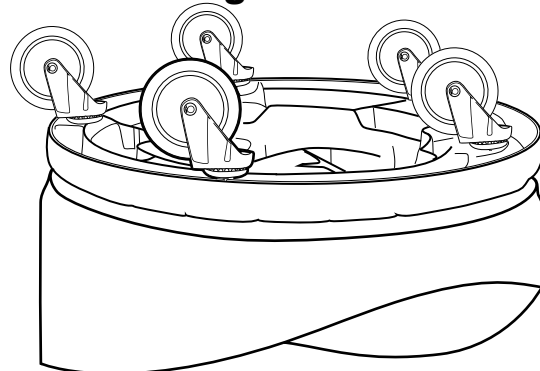


Diagram #2

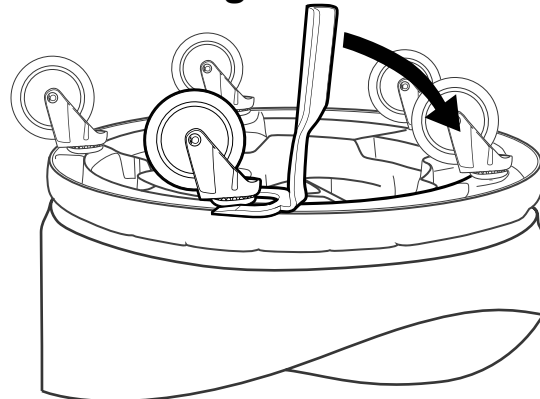
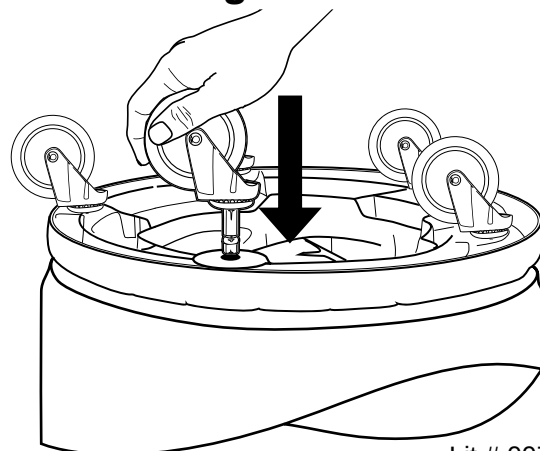


Diagram #3



Lit # 0079 SM